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D350-588-011
Job Sheet 202053



Part No: D350-588-011

Job Qty: 2 pcs

Part Name: Aft Door Fwd Hinge Modification



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Created By: Jennifer Renwick

Due Date: 11/29/19

Type: Stock

Description: SIOP

Note: DWG DSI9690 REV A, DSI9760-011 REV A, D350-588 REV D IPP Rev:M 04.08.31 Added D2690-17 KJ/JLM
IPP REV:G 14.04.28 AS PER DSI9690 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		11/29/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4	DAS 74	
							Packaging 1 - 5	9-89	NOV 14 2019
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		



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Container No: S231778



Part: D350-588-011

Job No: 202053

Serial No/Batch: S231778

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-41 Issue 8, FAA STC SH1012N

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				Packaging 1 - 27	
				Packaging 1 - 28	
				Packaging 1 - 29	
				Packaging 1 - 30	
				Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120	QC 4	2 pcs	11/29/19	0.00 0.00	QC 4 - 28
					QC 4 - 58
					QC 4 - 69
					QC 4 - 9
					QC 4 - 46
					QC 4 - 68
					QC 4 - 72
					QC 4 - 74
					QC 4 - 75
					QC 4 - 78
130	Packaging 3-1 - Stock - B4B	2 pcs	11/29/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B

DAS
78
9-89 NOV 15 2019

DAS
78
9-89 NOV 15 2019

				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	2 pcs	11/29/19	0.00 0.00	DC - 1 - B4B	DAS 21 NOV 15 2019
				DC - 2 - B4B	
140 QC 21 - FG	2 pcs	11/29/19	0.00 0.00	QC 21 - FG - 21	DAS 21 NOV 15 2019
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify as per dwg & Stock Location: _____

135 - Document Control - Photocopy bluefile and create labels per PPP D350-588-011 CHG002

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN526C1032R7	Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5113857
AN526C832R8	Screw	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5006313
AN526C832R9	Screw	16 Ea (8 ea)	110-Packaging 1 - Pick Kit	5163236
D2143	Hinge Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150245
D2144	Hinge Doubler	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5223081
D2150	Packer Doubler, Hinge	4 pcs (2 ea) 518076X1	110-Packaging 1 - Pick Kit	5100799YD
D2151	Packer Doubler	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5126942
D2153	Door Prop	2 pcs (1 ea) 518668X1	110-Packaging 1 - Pick Kit	5222187X1
D2154	Bracket, Stud	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5096744
D2237	Striker Plate	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5216834
D2461 -0870	Neoprene 'D' Seal (\$Per Foot)	14.5000 ft (7.25 ea)	110-Packaging 1 - Pick Kit	5139720
D2463 -0870	1/2" Seal (\$ Per Foot)	14.5000 pcs (7.25 ea)	110-Packaging 1 - Pick Kit	5126956
D2583	Latch Bracket	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5212391
D2585	Latch Clamp	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5199061
D2586	Door Latch	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5193760
D2587	Door Plug	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5199440
D2589	Keys, Key Chain	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5132942
D2690-17	Cable	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229459
D2857-1	Hinge Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5213960
D2857-2	Hinge Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5213784
D2858-1	Hinge Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5124487
D2858-2	Hinge Bracket	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5152164
D5080-041	Striker Plate Assembly	4 pcs (2 ea)	110-Packaging 1 - Pick Kit	5128948
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	2 sf (1 ea)	110-Packaging 1 - Pick Kit	FM134550-1
MS20426AD3-4	Rivet	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	FM136444
MS20470AD4-5	Rivet, Universal Head	36 Ea (18 ea)	110-Packaging 1 - Pick Kit	5198109
MS21042L08	Nut	36 Ea (18 ea)	110-Packaging 1 - Pick Kit	5218607
MS21042L3	Nut	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5218152
MS27039-08-11	Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	FM138336-10
MS27039-1-15	Screw	4 Ea (2 ea)	110-Packaging 1 - Pick Kit	5114926
NAS1149D0363J	Washer	8 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228336
NAS1149DN832J	Washer	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	5185074

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN526C1032R7	4	76	0
	AN526C832R8	16	175	0
	AN526C832R9	16	220	0
	D2143	2	4	0
	D2144	2	9	0
	D2150	4	11	0
	D2151	4	10	0
	D2153	2	12	0
	D2154	2	7	0
	D2237	4	22	0
	D2461	15	245	0
	D2463	15	410	0
	D2583	4	35	0
	D2585	4	25	0
	D2586	4	47	0
	D2587	2	23	0
	D2589	2	134	0
	D2690-17	2	5	0
	D2857-1	2	21	0
	D2857-2	2	17	0
	D2858-1	2	21	0
	D2858-2	2	27	0
	D5080-041	4	10	0
	FG-778150-550-ROL	2	1,674	0
	MS20426AD3-4	24	1,761	0
	MS20470AD4-5	36	1,987	0
	MS21042L08	36	995	0
	MS21042L3	8	2,825	0
	MS27039-08-11	4	1,041	0
	MS27039-1-15	4	189	0
	NAS1149D0363J	8	636	0
	NAS1149DN832J	48	788	0

Part Specifications

Specifications could not be found.

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